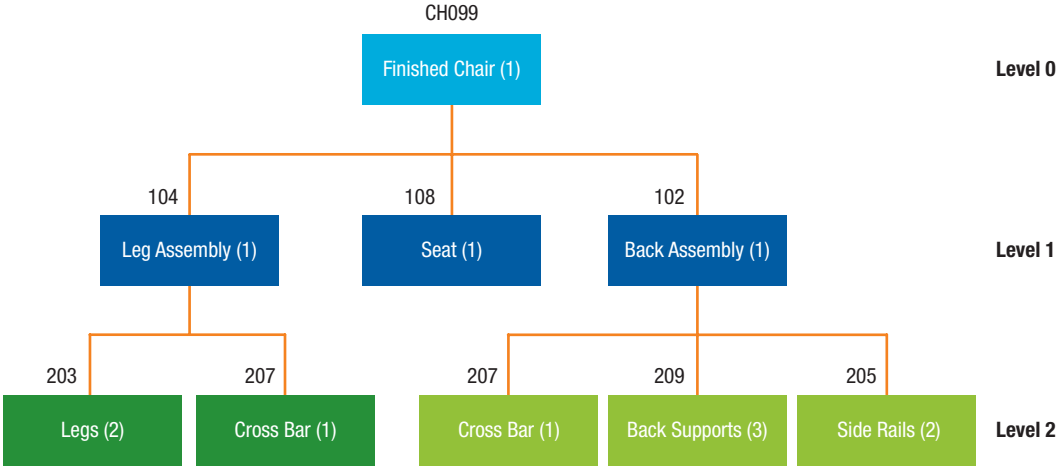FIGURE 18.6: Product Structure Tree for a Chair